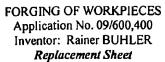
09/609400 6735994





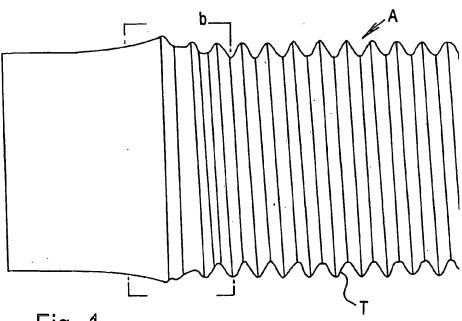


Fig. 1 (PRIOR ART)

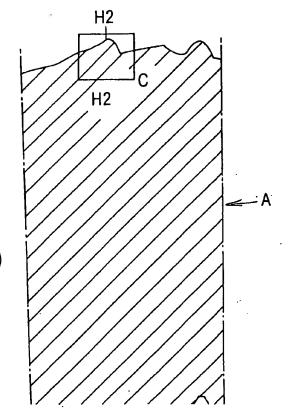


Fig. 2 (PRIOR ART)



FORGING OF WORKPIECES Application No. 09/600,400 Inventor: Rainer BUHLER Replacement Sheet

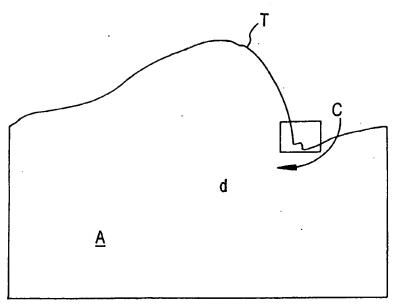


Fig. 3

